

# JBC

[www.jbctools.com](http://www.jbctools.com)



## Auto-Feed Iron

Ref. AL250-B



## Packing List

The following items should be included:

**Auto-feed Iron** ..... 1 unit  
Ref. AL250-B



**Allen Key 2,5mm** ..... 1 unit  
Ref. 0780493

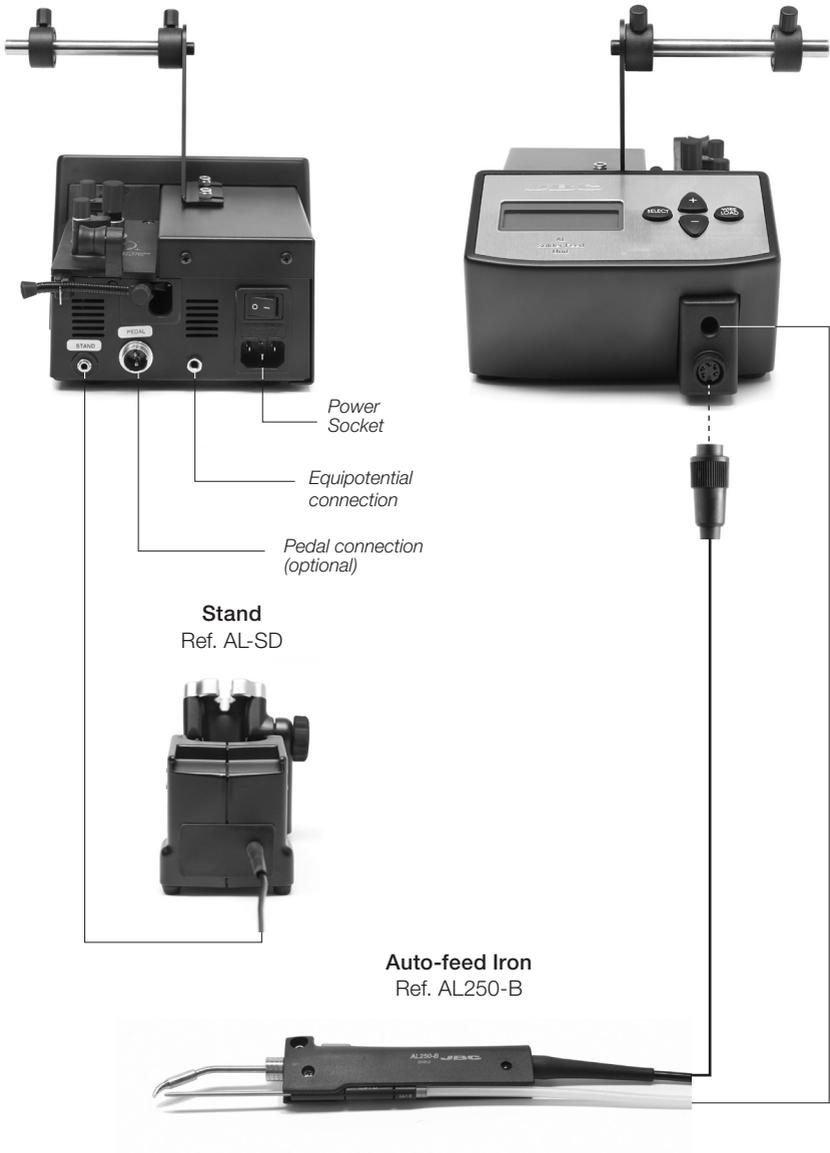


**Manual**



# Features

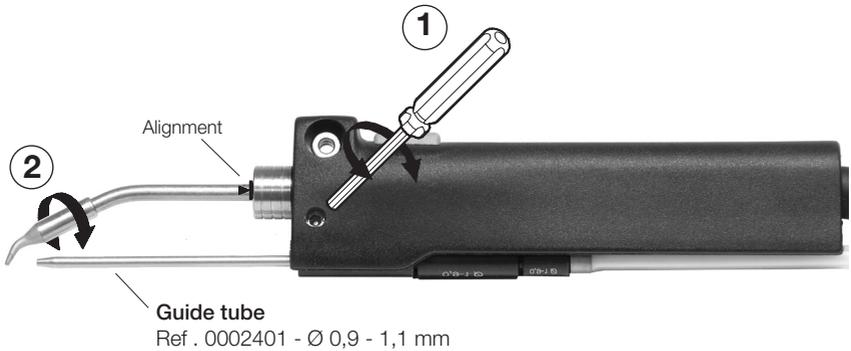
The AL250-B Auto-feed Iron is compatible only with Auto-feed Soldering station



## Changing cartridge

For a safe cartridge change, unplug the tool or turn the station off before following these guidelines:

1. Loosen the cartridge screw to release it.  
Place the new cartridge in the Auto-feed iron.



2. Align the tip of the cartridge with the solder Guide tube.  
**Important:** It is essential to insert the cartridge till the end for a good connection. Use the mark as reference. Tighten the cartridge screw.

3. You must leave a **gap of 8-10 mm** between the tip and the end of the Guide tube.

4. Loosen the guide screw. Adjust the Guide tube and tighten the screw.



# Compatible Cartridges

The AL250-B Auto-feed Iron works with C250 cartridge range. Find the model that best suits your soldering needs in [www.jbctools.com](http://www.jbctools.com)



C250-420



C250-401



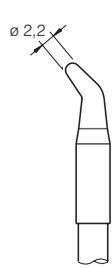
C250-402



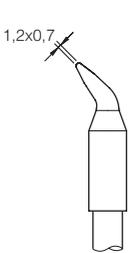
C250-403



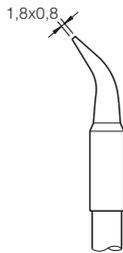
C250-409



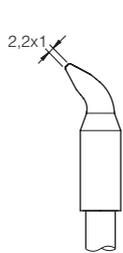
C250-410



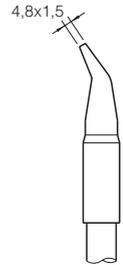
C250-404



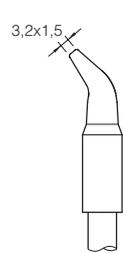
C250-405



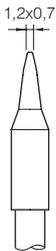
C250-406



C250-412



C250-418



C250-407



C250-408



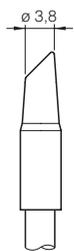
C250-411



C250-413



C250-414



C250-415

Note: All the cartridges shown are actual size.

## Accessories

**Fume Extractor**  
Ref. F4468

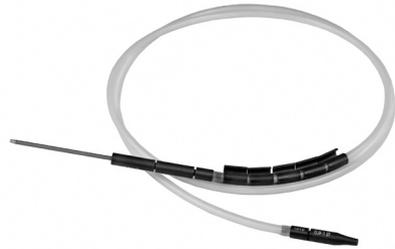


**Support**  
Ref. AL-IA



### Optional Guide set

Ref. 0002399 - Ø 0,4 - 0,5 mm  
0002402 - Ø 0,6 - 0,8 mm  
0002843 - Ø 1,1 - 1,5 mm  
0013915 - Ø 1,6 - 1,8 mm



## Specifications

Diameter of solder wire: Ø 0,4 - 1,8 mm / 0.02 - 0.07 in

Complies with CE standards  
ESD protected housing "skin effect"

# JBC

---

### Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labour.

Warranty does not cover product wear due to use or mis-use.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.

---



This product should not be thrown in the garbage.  
In accordance with the European directive 2002/96/EC, electronic equipment at the end of their life must be collected and returned to an authorized recycling facility.