

SUPER WICK FOR LEAD FREE SOLDER

400LF-SERIES

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: Super Wick for Lead Free Solder**SDS Code:** 400LF-series**Related Part #** 424LF, 425LF, 426LF

Recommended Use and Restriction on Use

Use: Desoldering braid for lead free solders**Uses Advised Against:** Do not use brazing soldering methods such as high temperature torch soldering/torch welding.

Details of Manufacturer or Importer

ManufacturerMG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADAMG Chemicals (Head Office)
9347-193 Street
Surrey, British Columbia V4N 4E7
CANADA**☎** +1-800-340-0772**☎** +1-905-331-1396**FAX** +1-800-340-0773**FAX** +1-905-331-2682**E-MAIL** support@mgchemicals.com**E-MAIL** info@mgchemicals.com**WEB** www.mgchemicals.com**E-MAIL** (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY—leaks, spills, fires, exposures or accidents
USA or CANADA: Call CHEMTREC ☎: **+1-800-424-9300****For emergencies involving dangerous goods;** Collect 24/7CANADA: Call CANUTEC ☎: **+1-613-996-6666** or ***666** on cellular phones

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Section 2: Hazard(s) Identification

Classification of Hazardous Chemical

GHS Categories

Criteria	Category	Signal Word	Pictograms
Sensitization	Skin sensitizer	1	Warning Exclamation

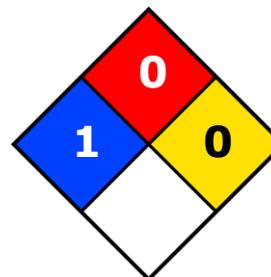
Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Other Classifications

HMIS® RATING

HEALTH:	1
FLAMMABILITY:	0
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES



Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

Label Elements

Signal Word	WARNING
Pictograms	Hazard Statements
	H317: May cause an allergic skin reaction

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Prevention	Precautionary Statements
P261	Avoid breathing fumes/vapors.
P280	Wear protective gloves.
P272	Contaminated work clothing should not be allowed out of the workplace.
Response	Precautionary Statements
P302 + P352	IF ON SKIN: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice.
P362 + P364	Take off contaminated clothing and wash it before reuse.
Disposal	Precautionary Statements
P501	Dispose of contents/container in accordance to local/regional/international regulations.

Hazards Not Otherwise Classified

Not available

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(wt/wt)
7440-50-8	copper	99.9%
8050-09-7	rosin, colophony	0.1%

SUPER WICK FOR LEAD FREE SOLDER**400LF-SERIES****Section 4: First-Aid Measures**

<i>Exposure Condition</i>	<i>GHS Code/Symptoms/Precautionary Statements</i>
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364
Immediate Symptoms	<i>mild irritation, rash</i>
Response	Wash with plenty of water. If skin irritation or rash occurs: Get medical advice. Take off contaminated clothing and wash it before reuse.
IF INHALED	P304 + P340
Immediate Symptoms	<i>wheezing</i>
Response	Remove person to fresh air and keep comfortable for breathing.
IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	<i>redness, mild irritation</i>
Response	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF SWALLOWED	P301 + P330, P331
Immediate Symptoms	None known
Response	Rinse mouth. Do NOT induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguish media suitable for surrounding.
Specific Hazards	In a fire, this product can release irritating flux fumes. Do NOT use water on fires where molten metal is present.
Combustion Products	Produces carbon oxides (CO and CO ₂).
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

SUPER WICK FOR LEAD FREE SOLDER**400LF-SERIES****Section 6: Accidental Release Measures**

Personal Protection	See personal protection recommendations in Section 8.
Precautions for Response	Avoid breathing the fumes. Remove or keep away all sources of extreme heat.
Environmental Precautions	Avoid releasing to the environment.
Containment Methods	Not applicable
Cleaning Methods	Collect waste in a sealable waste container.
Disposal Methods	Dispose of spill waste according to Section 13.

Section 7: Handling and Storage

Prevention	Avoid breathing fumes. Do not eat, drink, or smoke when using this product.
Handling	Wear protective gloves. Take off contaminated clothing and wash it before reuse. Wash hands thoroughly after handling. Avoid release to the environment.
Storage	Not applicable.

Section 8: Exposure Controls/Personal Protection**Routes of Entry**

Inhalation, Skin contact, Eye contact, and Ingestion

Section continued on the next page

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Substances with Occupational Exposure Limit Values

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
copper (dust and mist)	ACGIH	1.0 mg/m ³	Not established
	U.S.A. OSHA PEL	1.0 mg/m ³	Not established
	Canada AB	1.0 mg/m ³	Not established
	Canada BC	1.0 mg/m ³	Not established
	Canada ON	1 mg/m ³	Not established
	Canada QC	1 mg/m ³	Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH², OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from by RTECS database¹ of the Canadian Centre for Occupational Health and Safety (CCOHS) a data from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

Engineering Controls

Ventilation

Keep airborne concentrations below exposure limits.

Manufacturer's Note: Because soft soldering temperatures are generally too low to generate metal vapors, fumes or dust, the risks of metal or metal compound generation are negligible. However, the use of a local exhaust system is highly recommended.

The iron desoldering temperatures are high enough to generate potentially toxic fumes due to the volatilization or degradation of the flux and of the coating material on the soldered surface.

Personal Protective Equipment

Eye protection

Wear appropriate protective eyeglasses or chemical safety goggles.

Recommendation: Ensure that glasses have side shields for lateral protection.

Skin Protection

For incidental contacts, use nitrile or other chemically resistant gloves. Thermal resistant gloves should be worn instead if contact with molten metal is expected.

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Respiratory Protection If exposed to fumes or dust above the exposure limit, a suitable wear respirator meeting local/regional/national guidelines.

Generally, for emergencies and exposure above 0.01 mg/m³, use a self-contained breathing apparatus with full face piece operated in a pressure positive mode.

RECOMMENDATION: Consult your local safety supply store to ensure your respirator has filter cartridges appropriate for the ingredients listed in section 3 of this SDS, and that the respirator is fitted to the employee by a professional.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

Section 9: Physical and Chemical Properties

Physical State	Solid	Lower Flammability Limit	Not applicable
Appearance	Copper	Upper Flammability Limit	Not applicable
Odor	None	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	Not applicable
pH	Not available	Specific Gravity @25 °C	8.8
Freezing/Melting Point	1057 °C [1934 °F]	Solubility in Water	Negligible ^{a)}
Boiling Point	Not available	Partition Coefficient	Not available
Flash Point	Not applicable	Auto-ignition Temperature	Not available
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability (solid, gas)	Not applicable	Viscosity @25 °C	Not applicable

a) Metal components are sparingly soluble

SUPER WICK FOR LEAD FREE SOLDER**400LF-SERIES****Section 10: Stability and Reactivity**

Reactivity	Shock sensitive compounds are formed with azides, ethylene oxides, and acetylenic compounds. Reacts strongly with chlorate, bromate, or iodate oxydants causing explosion hazards.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Extreme temperatures above 450 °C, such as those due to welding
Incompatibilities	Oxidizing agents, strong acids, halogens
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information**Routes of Exposure**

Inhalation, Skin contact, Eye contact, and Ingestion

Symptoms Summary

Eyes	May cause redness and mild irritation
Skin	May cause rash.
Inhalation	May cause wheezing. <i>Additional Desoldering By-Product Information:</i> Overexposure to dust or metal fumes from the solders may lead to pneumoconiosis (or Stannosis), anemia, and central nervous system effects.
Ingestion	None known
Chronic	Prolonged or repeated exposure to the oxidized rosin flux may lead to skin sensitization and provoke asthma.

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Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
copper	>5 000 mg/kg Mouse	Not available	>5.11 mg/L Rat 4 h
rosin, colophony	≥2 800 mg/kg Rat	≥2 000 mg/kg Rat	110 mg/m ³ Rat

Note: Toxicity data from the RTECS database accessed through the Canadian Centre for Occupational Health and Safety (CCOHS)² were consulted. The data from supplier (M)SDS were also consulted.

Other Toxicological Effects

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/irritation	Based on available data, the classification criteria are not met.
Sensitization (allergic reactions)	Based on available data for the rosin, the classification criteria are not met. However, the oxidized form of rosin tested positive. Rosin is therefore classified as skin sensitizer due to its continued inclusion in many regulatory lists.
Carcinogenicity (risk of cancer)	Not classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	Not applicable. This product doesn't contain any Cat 1 ingredients and has a viscosity >>20 mm/s ² .

SUPER WICK FOR LEAD FREE SOLDER**400LF-SERIES****Section 12: Ecological Information**

The IMDG Code criteria, the raw-material safety data sheets, and supporting data from the European Chemical Agency database (<http://echa.europa.eu>) were used to support the classification.

Based on transformation/dissolution data published by ECHA registrants, the classification threshold is not met for massive copper.

Based on available data for rosin, the GHS aqueous toxicity classification criteria are not met.

Acute Ecotoxicity

Non hazardous

Chronic Ecotoxicity

Non hazardous

Biodegradability

Not available

Bioaccumulation

Not available

Other Effects

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

SUPER WICK FOR LEAD FREE SOLDER**400LF-SERIES****Section 14: Transport Information****Ground**

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

Non Regulated

Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Non Regulated

Sea

Refer to IMDG regulations.

Non Regulated

Section 15: Regulatory Information**Canada****WHMIS 1988 Classification**

D2B – Toxic Other (Skin sensitization)

Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

Industry and Science Canada

MG Labels products intended for the workplace to conform to WHMIS labeling regulations. Product identification, net quantity declaration, minimum printing type size heights, and packaging of this product are in compliance.

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SUPER WICK FOR LEAD FREE SOLDER**400LF-SERIES****Health Canada**

Products produced by MG Chemicals intended for retail display conform to the Canadian Consumer Labeling Regulations.

USA**CAA** (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product contains copper (CAS# 7440-22-4; reportable quantity = 5000 lb), which is subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, June 06, 2014 revision, USA).

This product does not contain any of the listed substances.

Europe**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, or PBDE's, and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is subject to the WEEE regulation.

Section 16: Other Information

SDS Prepared by Michel Hachey

Date of Review 01 June 2015

Supersedes 16 October 2013

Reason for Changes: Change over to HCS 2012 and WHMIS 2015 requirements.

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SUPER WICK FOR LEAD FREE SOLDER**400LF-SERIES****Reference**

- 1) ACGIH 2013 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2013).
- 2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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