

628 TEMPERATURE SETTING ALTERNATE °F TO °C

Step 1. Power On

Step 2. PID Controller checking

- 2.1. Press “SET” key until digit value on PV segment alter to “P1”.
- 2.2. Press “SET” key 6 times and digit value on PV segment alter to “LCY”.
- 2.3. If digit values on SV segment read “0110” that means functions were locked.
- 2.4. Press < key and adjust function keys < ▼ > to let the digit value read “0000”. Now the set functions being released and you can reset PID Controller free now.

Step. 3 PID Reset.

- 3.1. Press “SET” key until digit value on PV segment alter to “U.SP.L” then set function keys < ▼ > to let the digit values on SV segment indicate 300 (°C).
- 3.2. Press “SET” key 9 times and digit value on PV segment alter to “UNIT” then set function keys < ▼ > to let the digit value on SV segment alter to “C” (means °C).
- 3.3. Press “SET” key 3 times and digit value on PV segment indicate “HZ” then set the function keys to let the digit value on SV segment alter to 60HZ (for 120V) or 50HZ (for 230V).
- 3.4. Keep pressing “SET” key and then press < key until digit value on PV segment alter to “numerals”.

Step. 4 PID Lock

- 4.1. Keep pressing “SET” key and then press < key until digit value on PV segment alter to “InP1”.
- 4.2. Press function keys < ▼ > until digit value on SV segment alter to “K2”.
- 4.3. Press “SET” key until digit value on PV segment alter to “P1” then press “SET” key 6 times to let the digit value on PV segment alter to “LCY”.
- 4.4. Press “<” key the set functions keys to let digit value on SV segment

alter to

“0110” then press SET key. All functions have been set and locked.

Step. 5 Double checking

- 5.1. Turn the Power “OFF” and then turn “ON” again after 3 seconds.
- 5.2. Check the digit value is “InP1” on PV segment and “C, K2” on SV segment.
- 5.3. Check the digit value on PV segment is 300 (°C).
- 5.4. Check the digit value on SV segment is 0 (°C).

Note: When the SV numeral started to “flash” then the flashing digit indicates

which

digit can be set.